

# Lockout / Tagout Machine Specific Procedures



Wagner-Meinert, LLC develops Machine Specific Lockout / Tagout (LOTO) Procedures for all types of machinery. Our quality oriented approach provides the procedures you need at a price which you can afford.

## We determine:

1. Each piece of machinery's energy source
  - A. Electrical
  - B. Chemical
  - C. Thermal (hot and/or cold)
  - D. Mechanical
  - E. Hydraulic
  - F. Pneumatic
  - G. Gravity
  - H. Radiation

Lockout-Tagout Procedure			
Baler B531			
LOCKOUT APPLICATION PROCESS			
1. Notify affected personnel 2. Properly shut down machine 3. Isolate all energy sources 4. Approach device, tool, and/or 5. Verify total de-energization of entrance			
Lockout Points	Notes	Lockout Authority	
4			
ENERGY SOURCE	DEVICE	METHOD	PICTURE
 GRAVITY	Valve on Press Arm	Move Press Arm to ground OR install Machine Stop to brace Press Arm	
 CONTROL PANEL	Control Panel CP on/off	Power off and remove key	
 ELECTRICAL 480V	Electrical Disconnect Local Disconnect on/off	Move to off position and Lockout	
 ELECTRICAL 480V	Electrical Disconnect BALER STOP DISCONNECT on main/balancer	Move to off position and Lockout	
LOCKOUT REMOVAL PROCESS			
1. Ensure all tools and parts have been accounted for 2. Confirm that all employees are safely located 3. Verify that controls are in neutral 4. Remove lockout devices and reenergize machine 5. Notify affected employees that service is completed			

2. We then draft procedures for each component

**Let's schedule a time to talk about your specific needs and desires for your safety program.**

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